

Figure 1

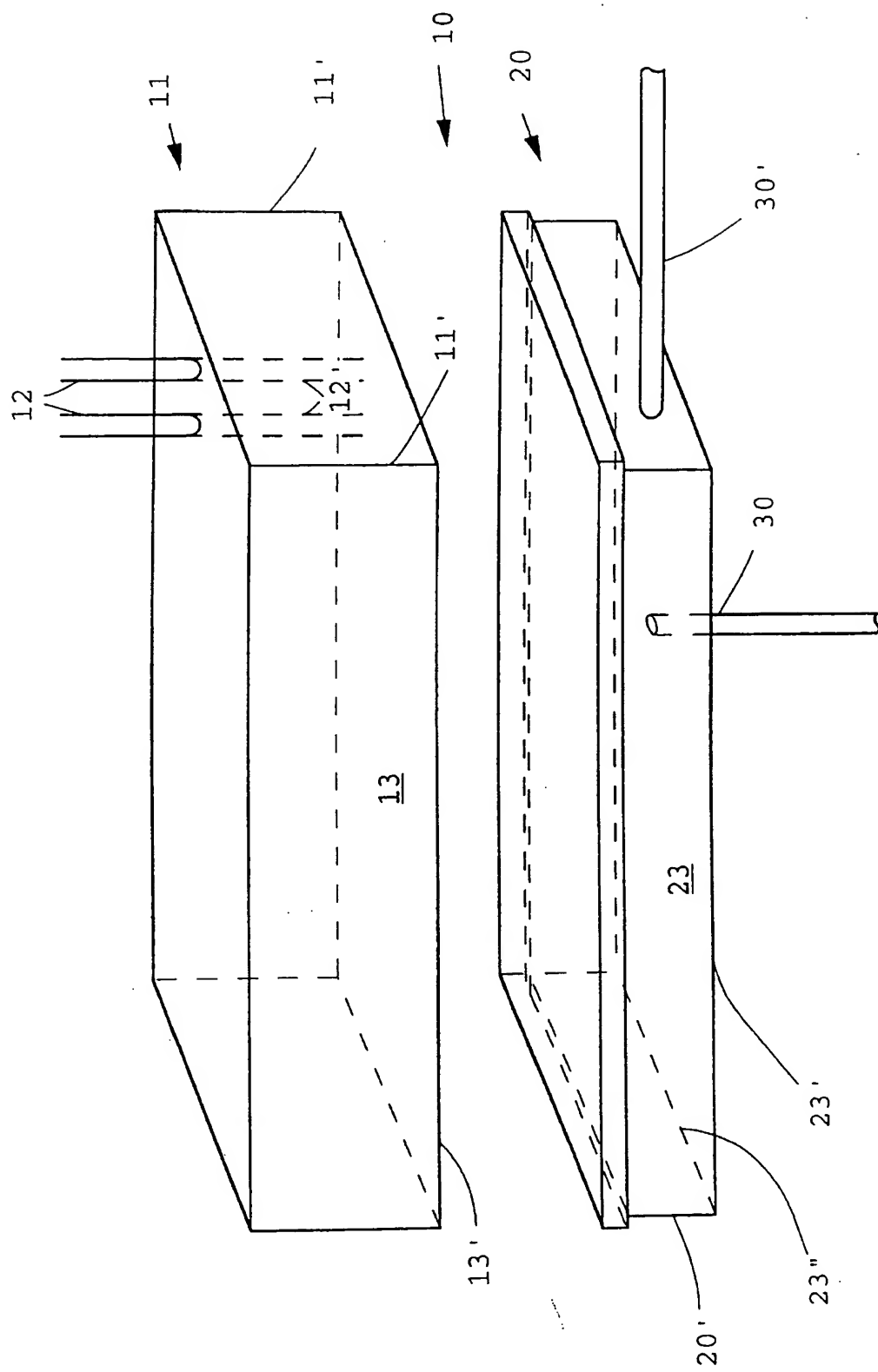


FIG. 2

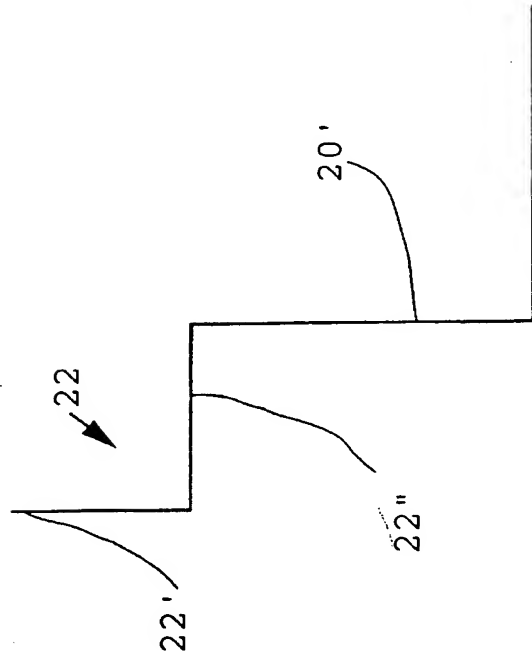


FIG. 2A

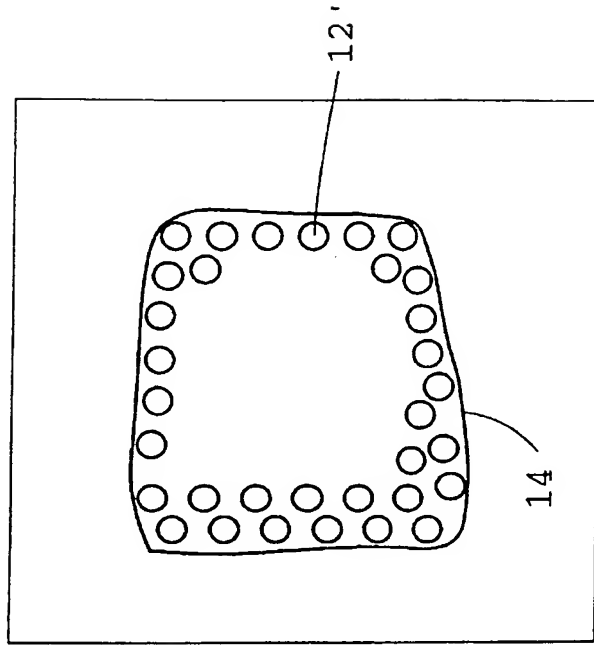


FIG. 2B

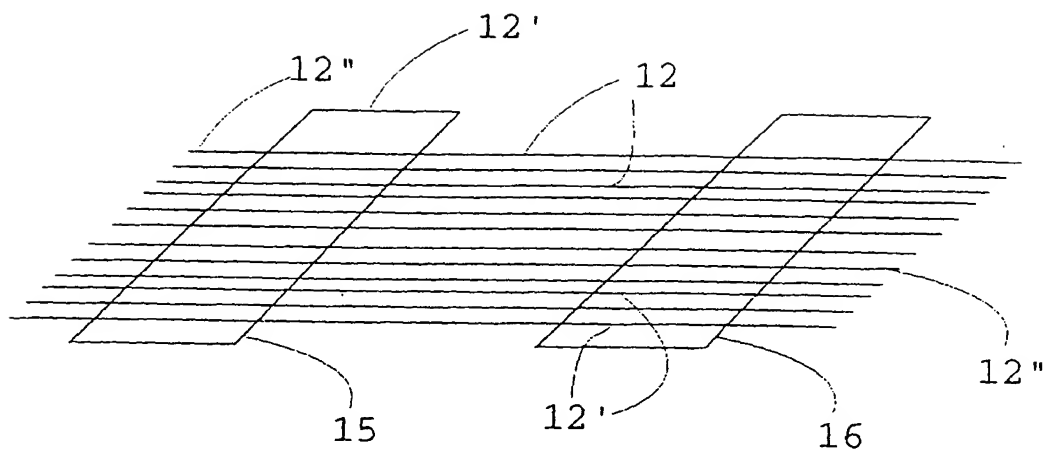


FIG. 3

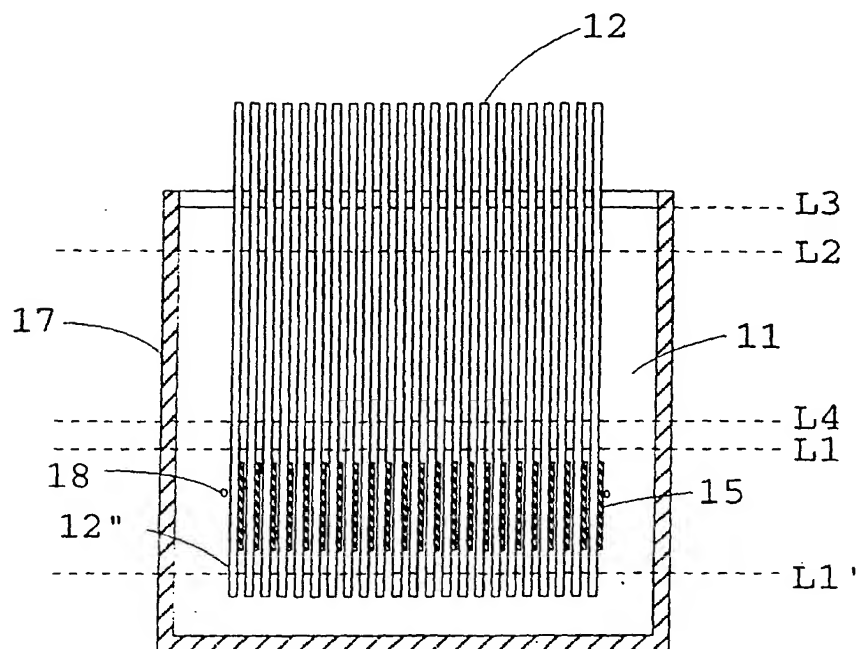


FIG. 4

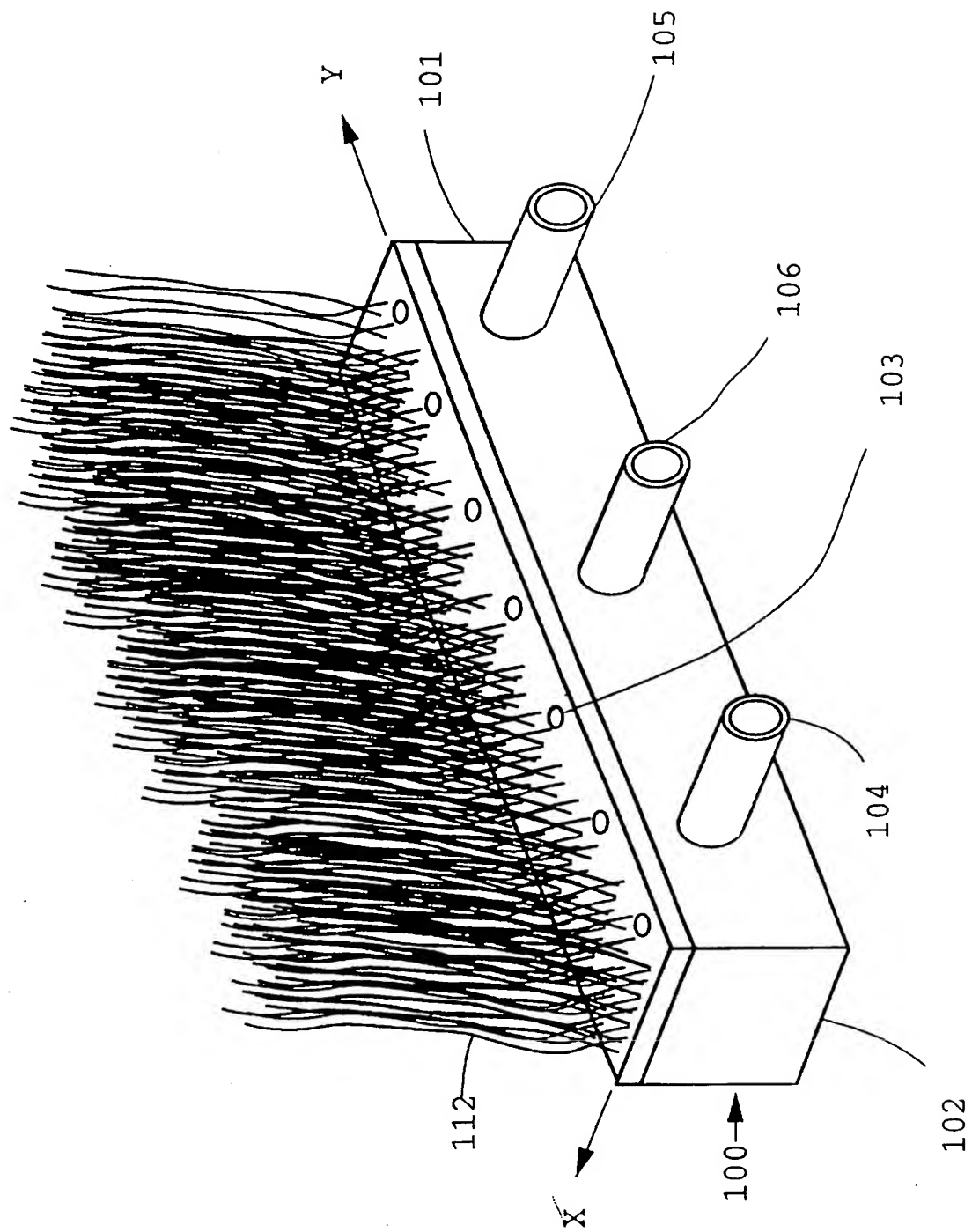


FIG. 5

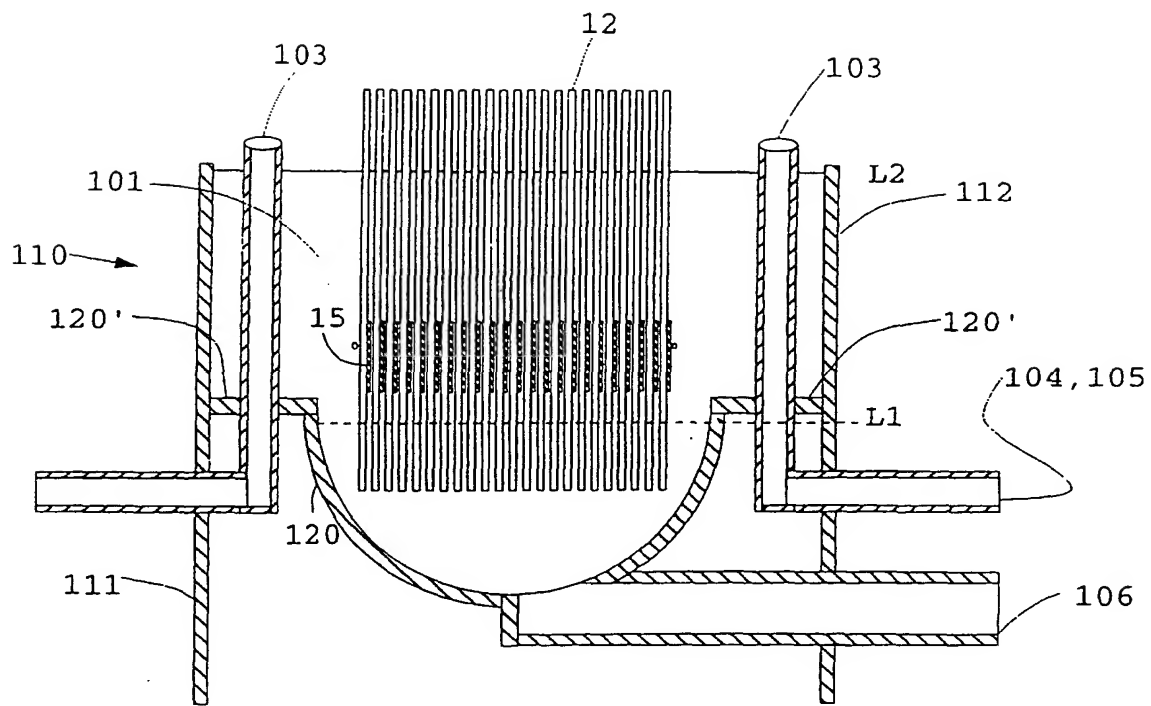


FIG. 6

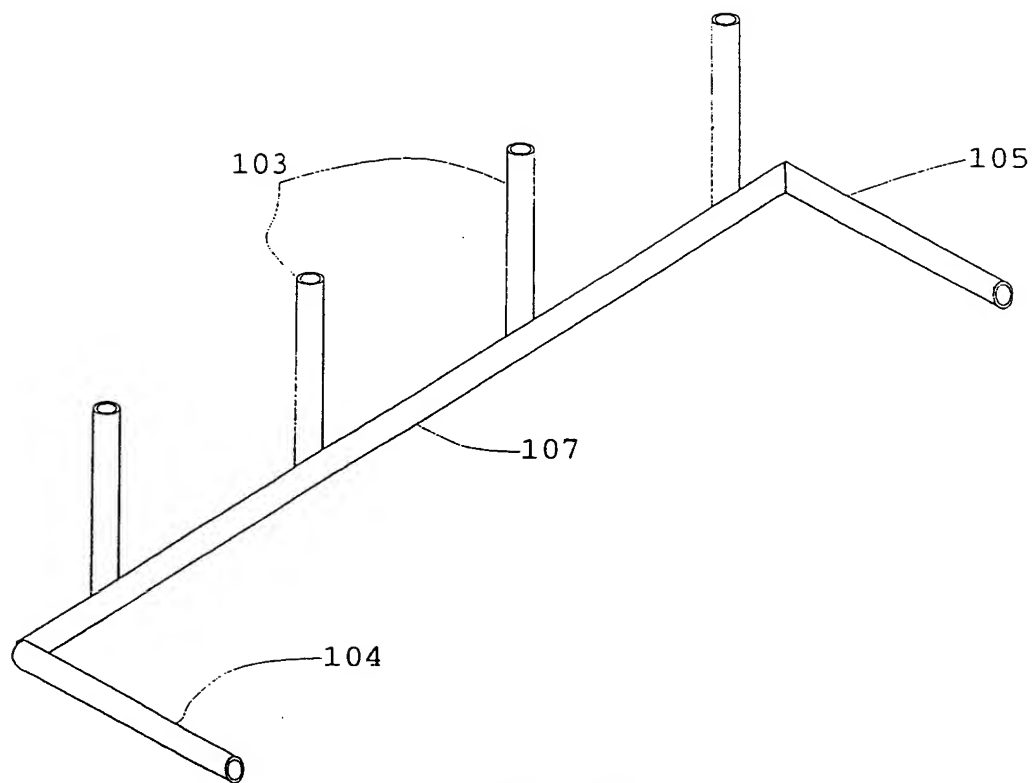


FIG. 7A

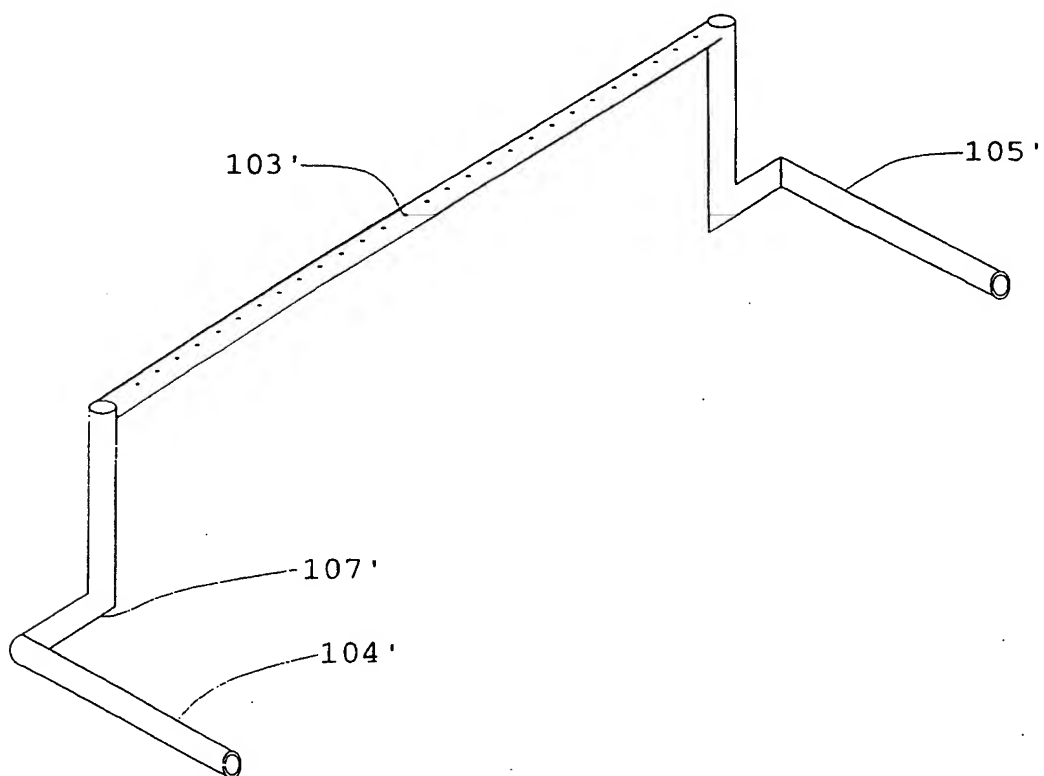


FIG. 7B

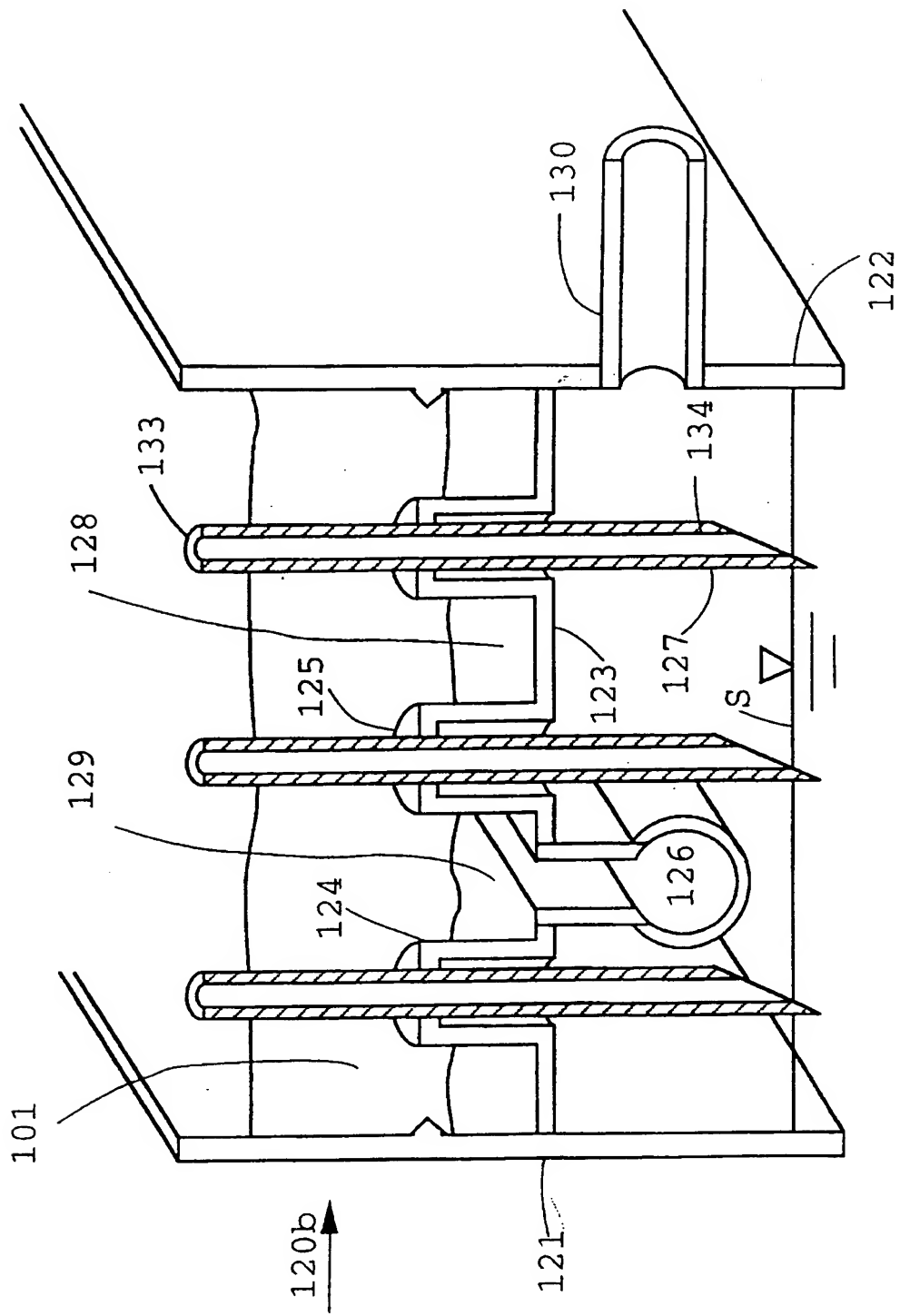
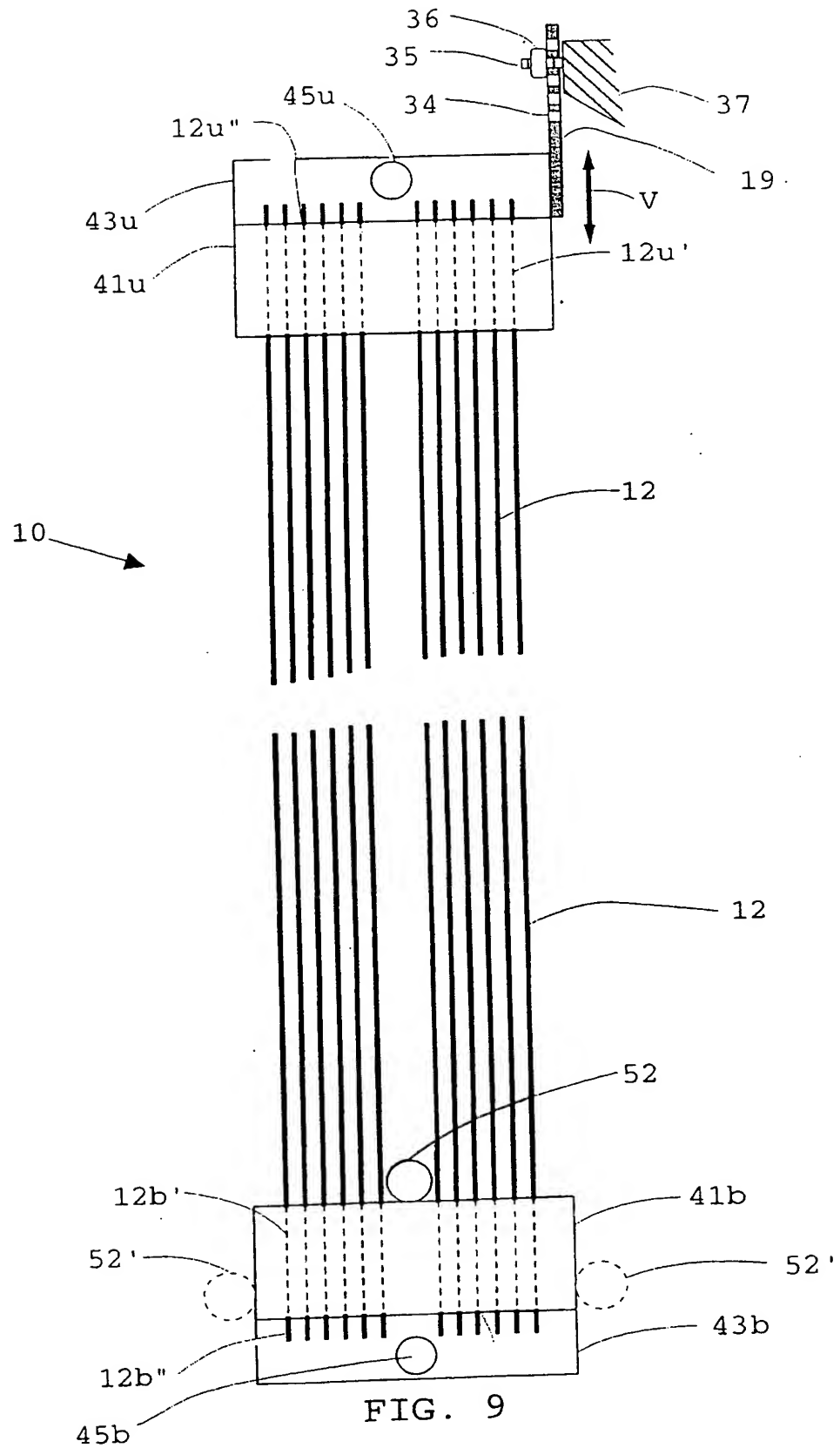


FIG. 8





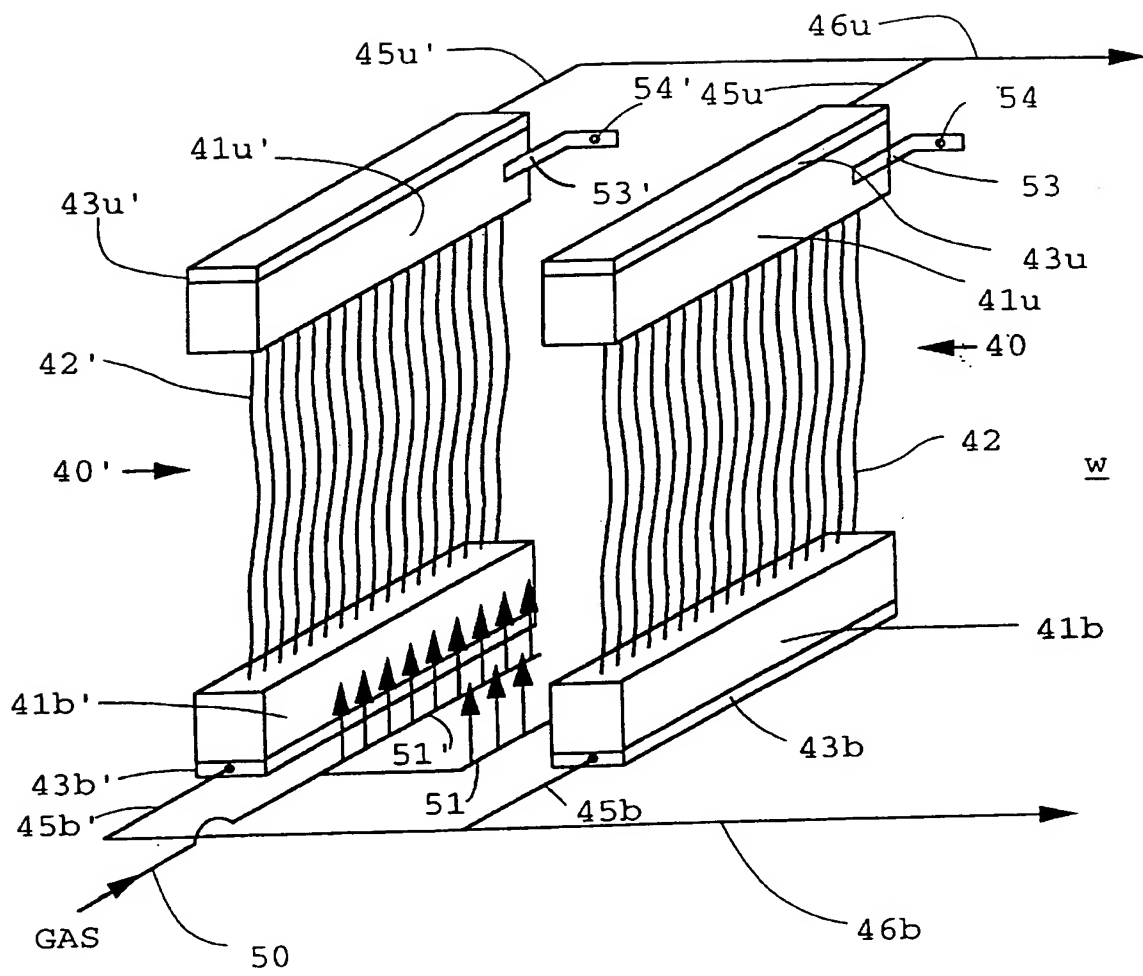


FIG. 10

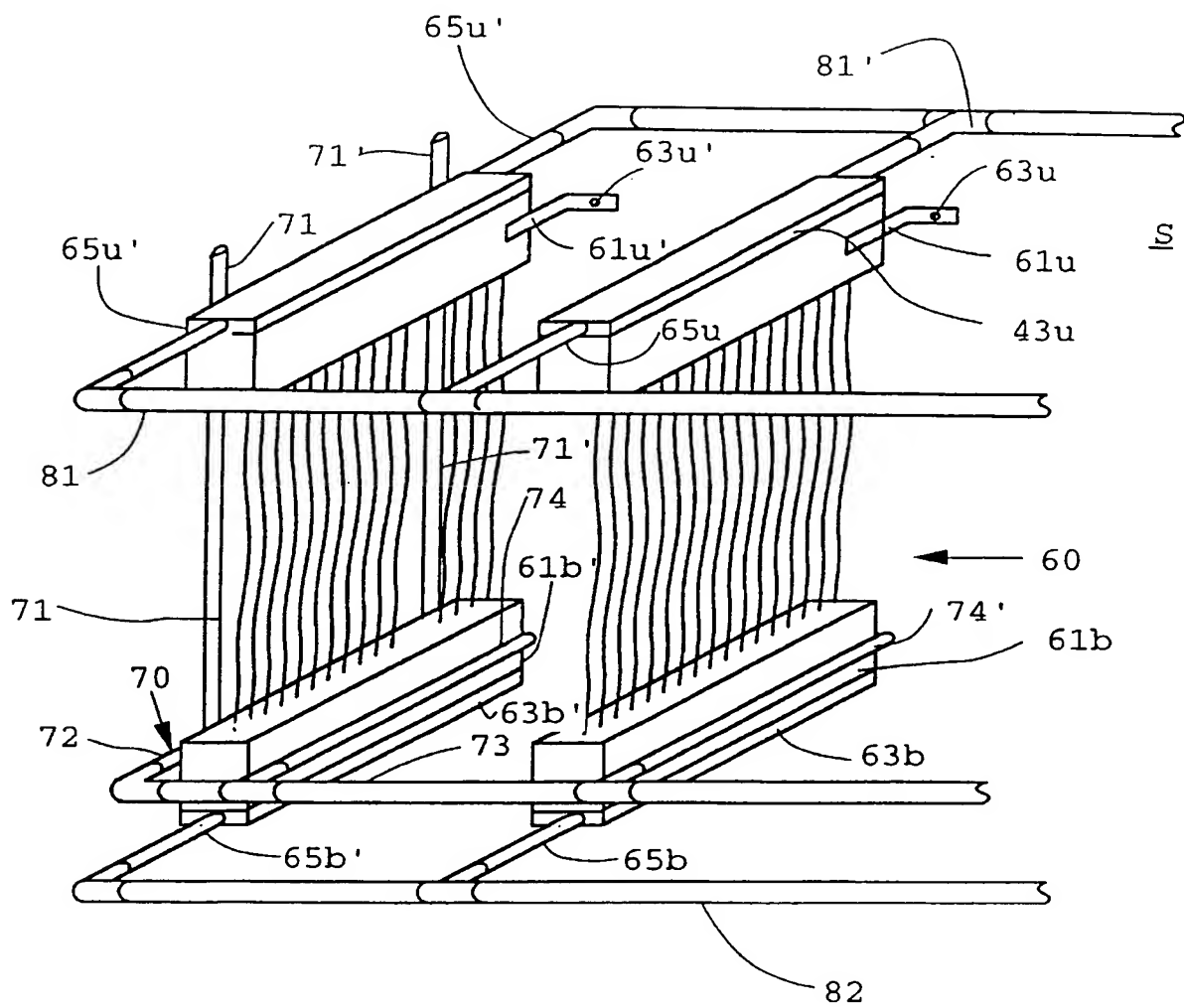


FIG. 11

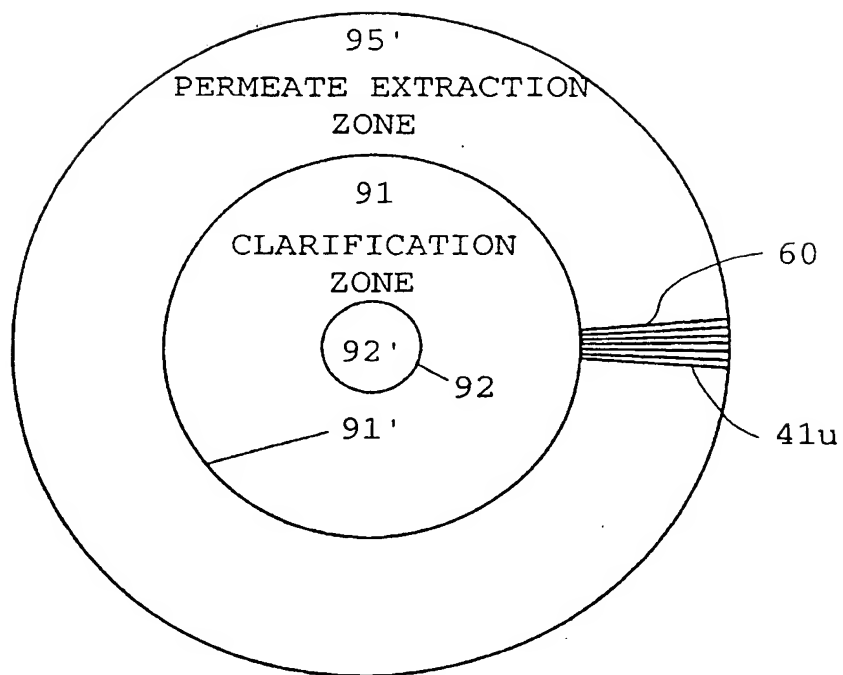
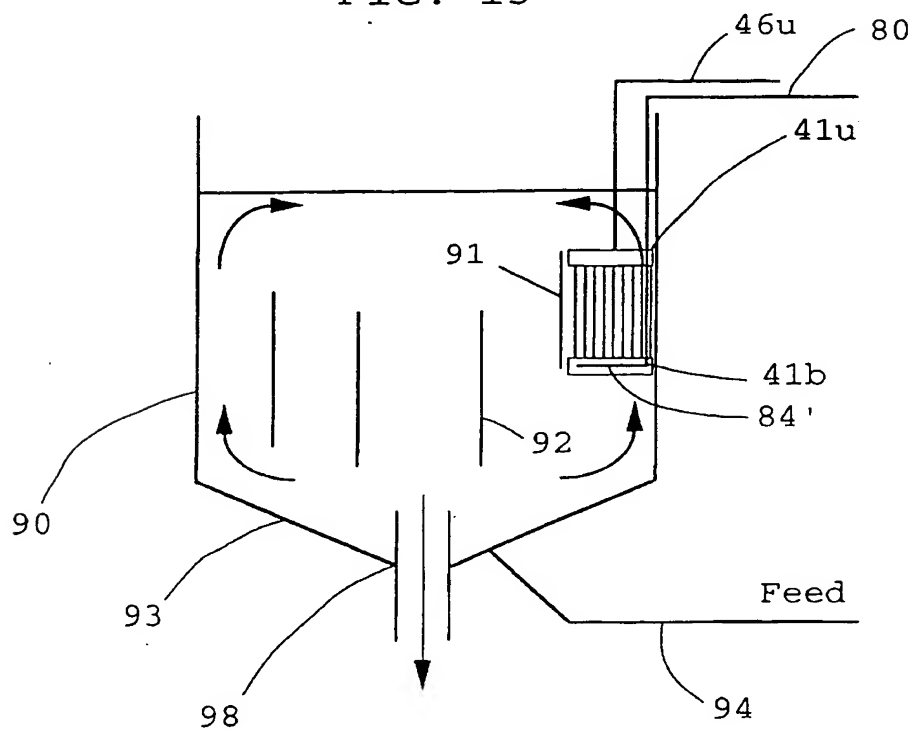


FIG. 13



SLUDGE REMOVAL

FIG. 12

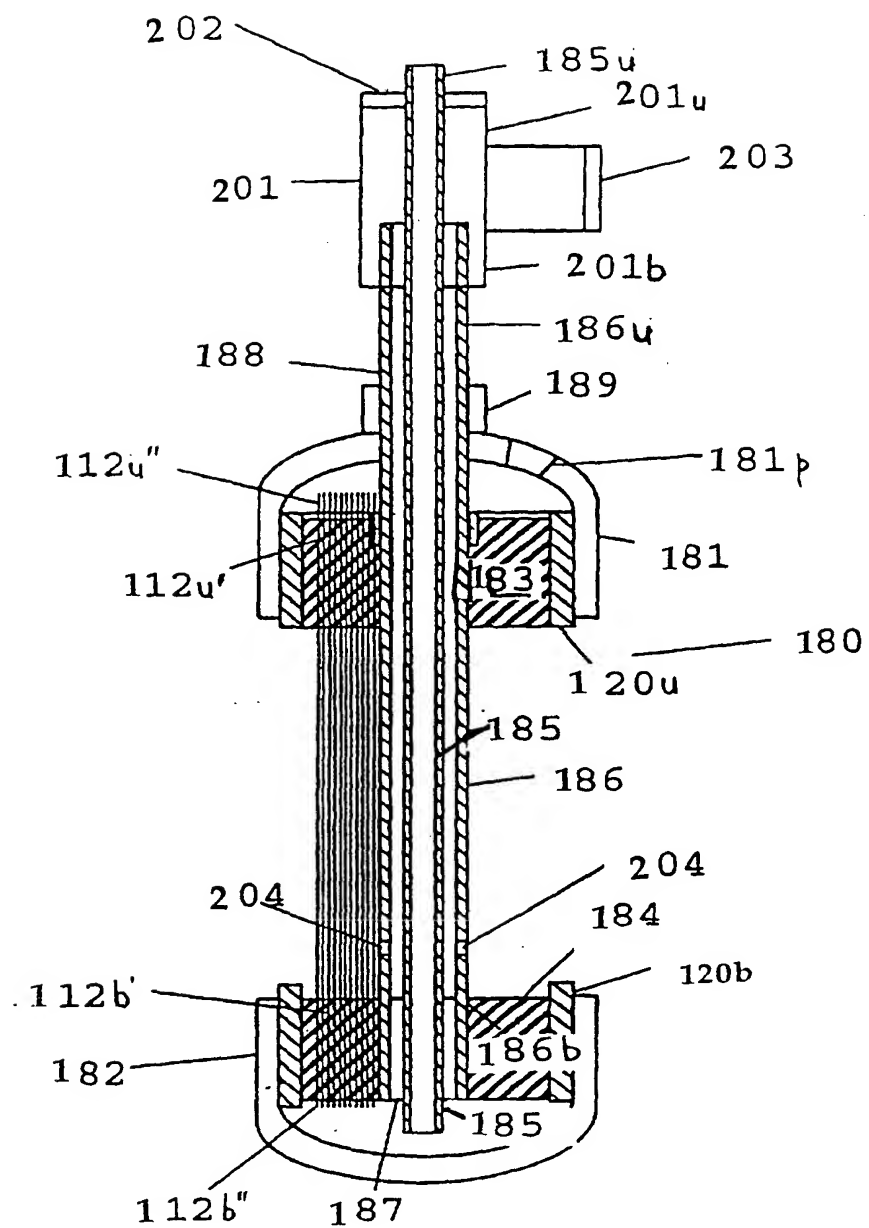


Fig. 14